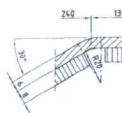
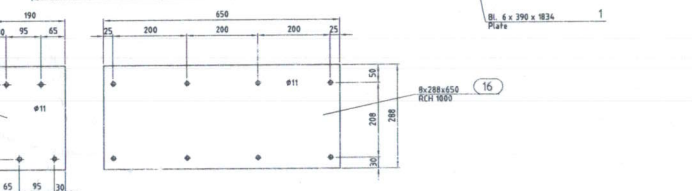
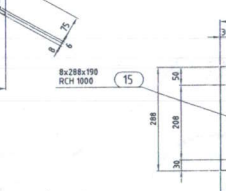
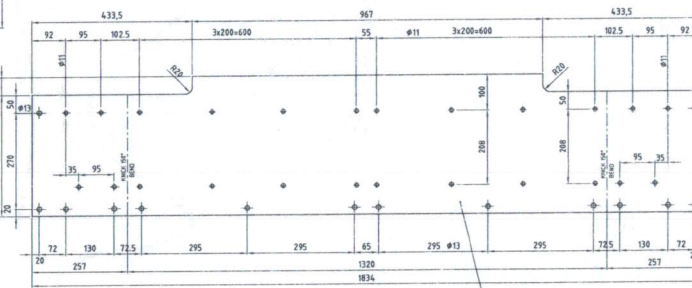
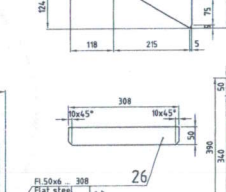
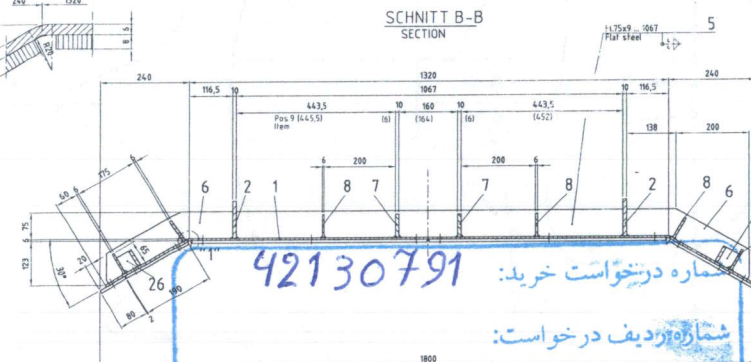


DETAIL "1"

SCALE 1/1



SCHNITT B-B
SECTION



42130791

شماره درخواست خرید:


شماره ردیف درخواست:


عبدالبرگ پیوست:

آئید: دفتر فنی

بیاضی، پلازما 2

| | |
|--|---|
| <p>ACHTUNG MONTAGE ! F hrungsrolle an jede zweite Kratzerschaufel anschrauben !</p> | |
| <p>ATTENTION ERECTION ! Screw down the guide pulley at each second scraper blade !</p> | |
| <p>Alle Schrauben sind mit LOCTITE Nr. 243 zu sichern !</p> | |
| <p>All bolts have to be secured with LOCTITE No. 243 by erection !</p> | |
| <p>AUHTUNG WERKSTATT ! Um geringf gige Materialabweichungen der Wellen zu vermeiden, m ssen diese in einer Vorrichtung gefertigt werden. DIE ERZEUGTEN MASSE SIND UNTERSCHIEDLICH ZU KONTROLLIEREN.</p> | <p>ATTENTION WORKSHOP To achieve dimensional deviations as less as possible when the scraper blades there have to be manufactured in a special template. THE INDICATED MEASURES HAVE TO BE OBSERVED AND CONTROLLED UNCONITIONALLY.</p> |
| <p>Signature _____</p> <p>Date: 1.5.12.5</p> | <p>Date/Order: 12.05.05</p> <p>Weight: _____</p> <p>Material: ISO-E</p> <p>Pattern number: embossed / countersunk</p> <p>Unless otherwise specified, orders to General Workshop Instructions No. 10233-81</p> |
| <p>Kratzerschaufel 1800 x 350</p> | <p>PC</p> <p>0113 3611-0</p> |

| | | | | | | | | | | | | | | | | | |
|---------------------|-----|-----------------------|---------------------------------------|------------------------|------------------|------------------------------|-------------------------|--------------------------------|-------------------|-------------------------------|-------|-------------------------|--------------|---|----|------------------|---------------|
| Date: 03.05.05 | | Name: Rivinius | | Rev. Index: 1.0 | | Rev. Date: 15.05.05 | | Parts List / Stückliste | | | | Block 0113 | |  | | Code of delivery | Dispatch code |
| Order-No.: O-916 | | Item-Nr.: 02.03.00 | | Code-word: Shahroud | | Customer: Shahroud Cement | | Equipment: Bridge Reclaimer | | Designation: Scraper blade | | Documentum-No. | | Drawing-No. MVT 0113 3611-0 | | | |
| V-Pos | Pos | Piece | Designation: | Dimension / Type | Length / Surface | Unity | Material / FLS-Material | DIN / ISO / EN / FLS- Code | Piece weight [kg] | Weight [kg] | M & S | Remark | Drawing-No.: | | | | |
| 1 | | 1 | Scraper blade | | | | | | | 96,2 | | | | CS | BS | | |
| | 1 | 1 | Plate 6 | 390 x 1834 | 671.910 | mm² | S235JRG2 1.0038 | DIN EN 10 029 | 31,6 | 31,6 | | | | CS | VM | | |
| | 2 | 2 | Plate 10 | 280 x 420 | 70.650 | mm² | S235JRG2 1.0038 | DIN EN 10 029 | 5,5 | 11,1 | | | | CS | VM | | |
| | 3 | 1 | Plate 9 | 125 x 1067 | 133.375 | mm² | S235JRG2 1.0038 | DIN EN 10 029 | 9,4 | 9,4 | | | | CS | VM | | |
| | 4 | 2 | Plate 9 | 249 x 339 | 32.628 | mm² | S235JRG2 1.0038 | DIN EN 10 029 | 2,3 | 4,6 | | | | CS | VM | | |
| | 5 | 1 | Plate 9 | 75 x 1067 | 80.025 | mm² | S235JRG2 1.0038 | DIN EN 10 029 | 5,7 | 5,7 | | | | CS | VM | | |
| | 6 | 2 | Plate 9 | 199 x 338 | 27.700 | mm² | S235JRG2 1.0038 | DIN EN 10 029 | 2,0 | 3,9 | | | | CS | VM | | |
| | 7 | 2 | Plate 10 | 115 x 262 | 24.830 | mm² | S235JRG2 1.0038 | DIN EN 10 029 | 1,9 | 3,9 | | 42130791: درخواست خرید: | | CS | VM | | |
| | 8 | 6 | Flat bar | 65 x 6 | 262 | mm | S235JRG2 1.0038 | DIN 1017 | 0,8 | 4,8 | | درخواست خرید: | | CS | VM | | |
| | 9 | 10 | Flat bar | 65 x 6 | 40 | mm | S235JRG2 1.0038 | DIN 1017 | 0,1 | 1,2 | | درخواست خرید: | | CS | VM | | |
| | 26 | 2 | Flat bar | 50 x 6 | 308 | mm | S235JRG2 1.0038 | DIN 1017 | 0,7 | 1,5 | | درخواست خرید: | | CS | VM | | |
| | | | Welding surcharge | | | | | | 0,7 | 0,7 | | درخواست خرید: | | CS | VM | | |
| | 12 | 2 | Flat bar | 80 x 8 | 350 | mm | Abradur | DIN 1017 | 1,8 | 3,5 | | درخواست خرید: | | AZ | VM | | |
| | 13 | 2 | Flat bar | 60 x 8 | 190 | mm | Abradur | DIN 1017 | 0,7 | 1,4 | | درخواست خرید: | | AZ | VM | | |
| | 14 | 2 | Flat bar | 60 x 8 | 650 | mm | Abradur | DIN 1017 | 2,5 | 4,9 | | درخواست خرید: | | AZ | VM | | |
| | 15 | 2 | RCH 1000 | 8 x 288 | 190 | mm | RCH 1000 | | 0,3 | 0,6 | | درخواست خرید: | | AZ | VM | | |
| | 16 | 2 | RCH 1000 | 8 x 288 | 650 | mm | RCH 1000 | | 1,0 | 2,0 | | درخواست خرید: | | AZ | VM | | |
| | 17 | 14 | Hexagon socket countersunk head screw | M 12 x 35 | | St | 8.8 | DIN 7991 ISO 10642 | 0,0 | 0,4 | | galvanized | | CV | VM | | |
| | 18 | 14 | Washer | A 13 | | St | St | DIN 125 | 0,0 | 0,1 | | galvanized | | CV | VM | | |
| | 19 | 14 | Prevailing torque type hex. nut | M 12 | | St | 8 | DIN 982 | 0,3 | 3,9 | | galvanized | | CV | VM | | |

| | | | | | | | | | | | | | | | | | | |
|---------------------|-----|----------------------|--------------------------------|------------------------|--|------------------------------|-------|--------------------------------|----------------------------|-------------------------------|-------------|----------------|------------|---|--|------------------|---------------|------|
| Date: 03.05.05 | | Name: Rivinius | | Rev. Index: 1.0 | | Rev. Date: 14.2 / 01 / 21 | | Parts List / Stückliste | | | | Block 0113 | |  | | Code of delivery | Dispatch code | |
| Order-No.: O-916 | | Item-Nr. 02.03.00 | | Code-word: Shahroud | | Customer: Shahroud Cement | | Equipment: Bridge Reclaimer | | Designation: Scraper blade | | Documentum-No. | | Drawing-No. MVT 0113 3611-0 | | | | |
| V-Pos | Pos | Piece | Designation: | Dimension / Type | | Length / Surface | Unity | Material / FLS-Material | DIN / ISO / EN / FLS- Code | Piece weight [kg] | Weight [kg] | S & W | Remark | Drawing-No.: | | | | |
| | 20 | 24 | Mushroom head square neck bolt | 10 x 30 | | | St | 8.8 | DIN 603 | 0,0 | 0,7 | | galvanized | | | CV | VM | |
| | 21 | 24 | Serrat lock washer | A 10,5 | | | St | FSt | DIN 6798 | 0,0 | 0,0 | | galvanized | | | CV | VM | |
| | 22 | 24 | Hexagon Nut | M 10 | | | St | 8 | DIN 934 ISO 4032 | 0,0 | 0,3 | | galvanized | | | CV | VM | |
| 23 | 23 | 4 | Hexagon Head Screws | M 24 x 60 | | | St | 10.9 | DIN 6914 | 0,4 | 1,4 | | galvanized | | | CV | BS | |
| 24 | 24 | 8 | Plain Washer | 25 | | | St | C45 | DIN 6916 | 0,0 | 0,2 | | galvanized | | | CV | BS | |
| 25 | 25 | 4 | Hexagon Nut | M 24 | | | St | 10 | DIN 6915 | 0,2 | 0,6 | | galvanized | | | CV | BS | |
| | | | | | | | | | | | | | | | | | | |
| AZ | | | 12,4 | AS | | | AM | | | AV | | | | | | | | |
| CZ | | | | CS | | | 78,4 | | | CM | | | CV | | | 7,7 | Sum | 98,6 |

شماره درخواست خرید: 42130791

شماره ردیف درخواست:

تعداد گویه ها:

تایید کننده:

مهر:

مهر تایید کننده